



GAIA

PROTECTIVE PACKAGING SOLUTIONS

VENTU | 60



USER MANUAL

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SAFETY STATEMENTS

1.1

Use UK/EU standard 200-230VAC power supply.

1.2

Operate/Store equipment, accessories and spare parts in a moisture free environment.

1.3

Switch the power supply off and disconnect power cord when servicing or cleaning the equipment.

1.4

Do not disassemble, service or attempt to repair the equipment without consulting GAIA technical support.

SPECIFICATIONS

2.1

Voltage

200-230VAC, 50~60Hz

2.2

Power

150W

2.3

Speed

15M/Min

2.4

Weight

7KG

2.5

Size

38X35X25CM

PACKING LIST

3.1

Air Cushion Machine : 1pc

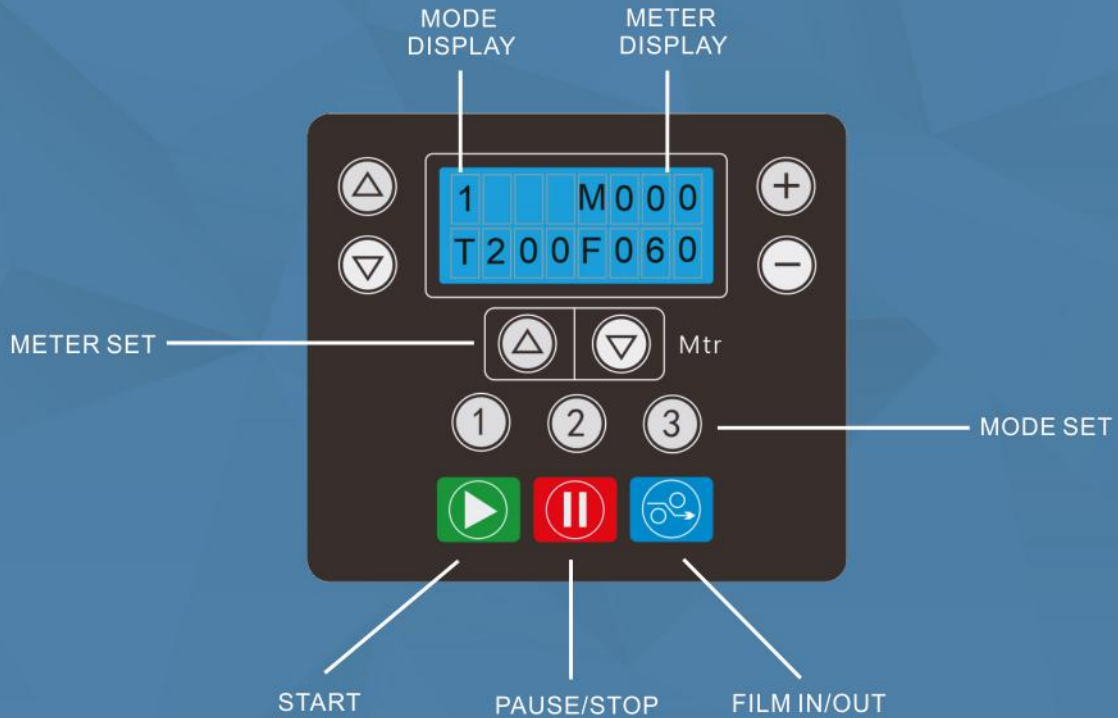
3.2

Power Cord : 1pc

3.3

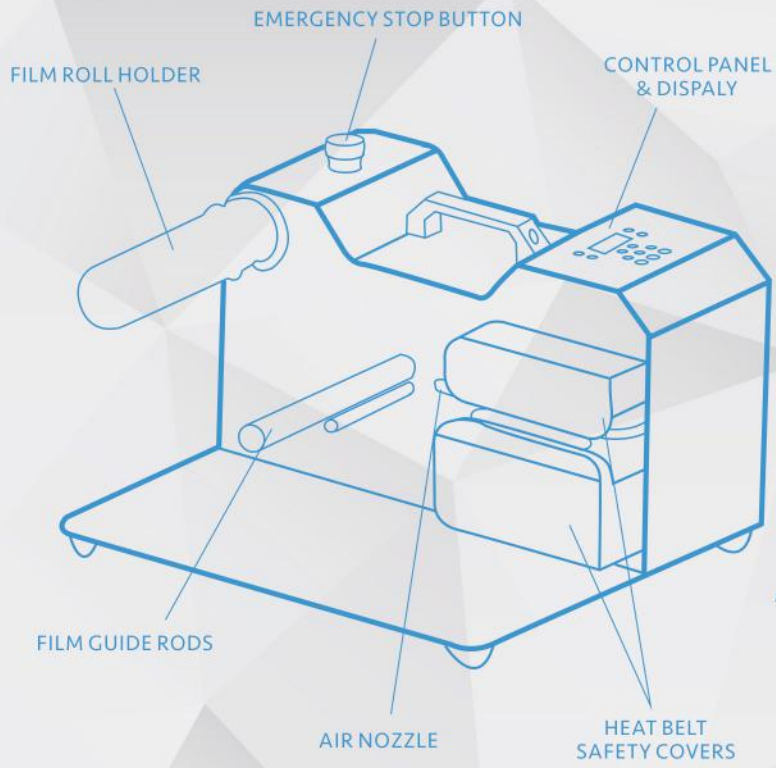
Tool Box: 1 set

④ OPERATION INSTRUCTIONS CONTROL PANEL

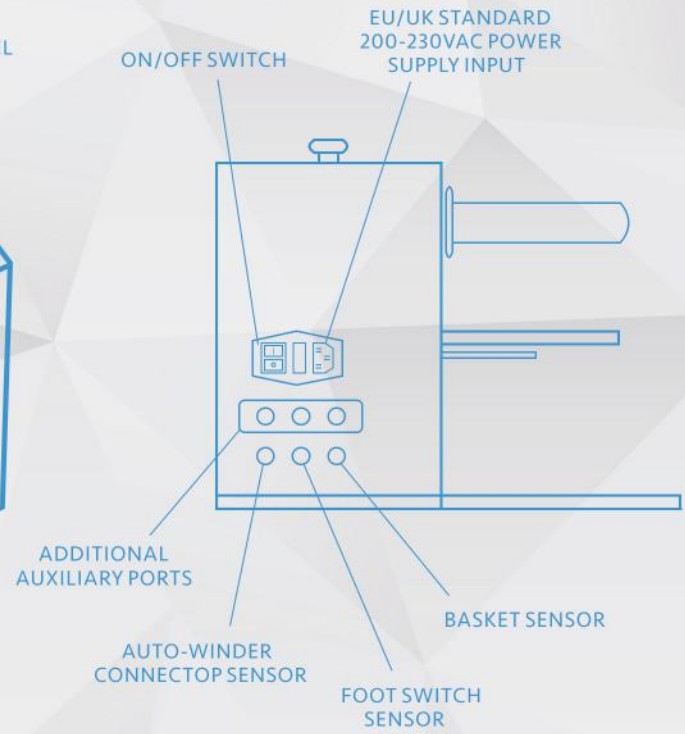


5 MACHINE INTRODUCTION

OVERVIEW



BACK PANEL



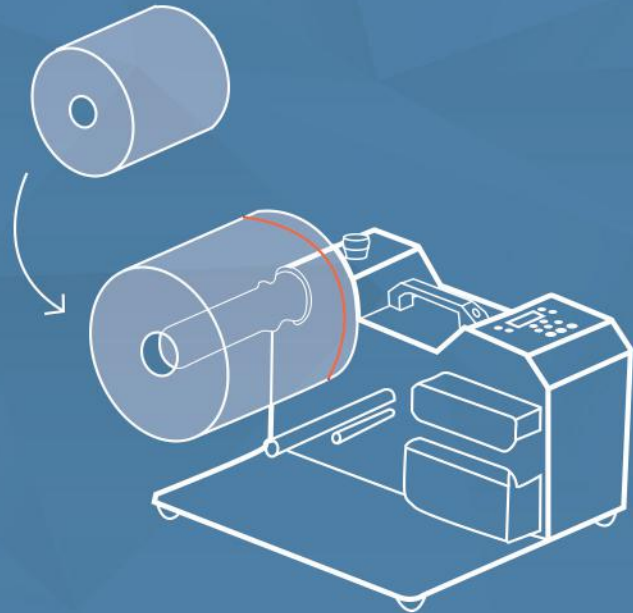
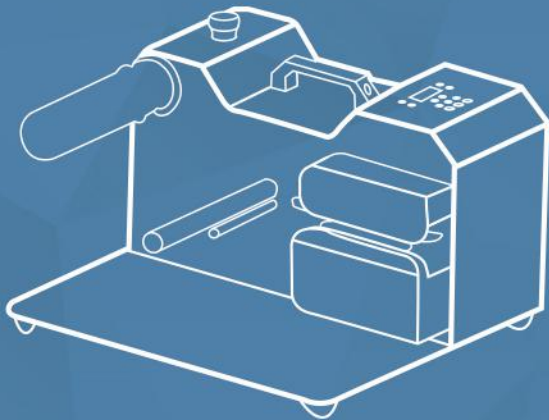
6 OPERATION INSTRUCTIONS

IMPORTANT: check the Emergency Switch is not depressed before starting the VENTU | 60

6.1 Connect the power supply and turn on the machine.

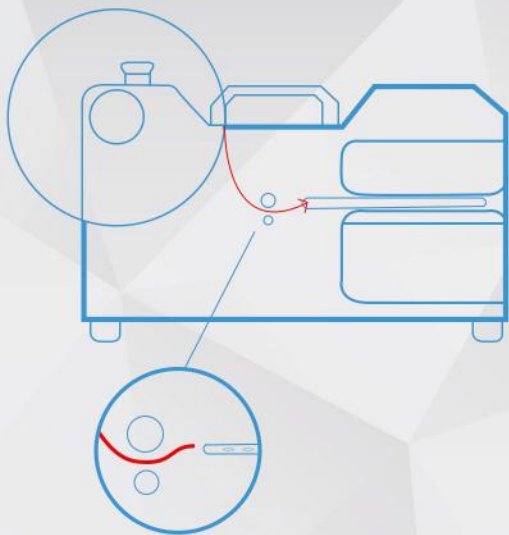
6.2 Check the display panel and ensure the correct Pre-Set Mode is selected for your roll type. To change the Pre-Set Mode simply press the correct number 1; 2; 3

6.3 Load the roll onto the roll holder with the air channel facing the machine.



NOTE: The Roll Pre-Set Mode will be configured as part of the machine installation process. Contact GAIA Technical Support for additional guidance.

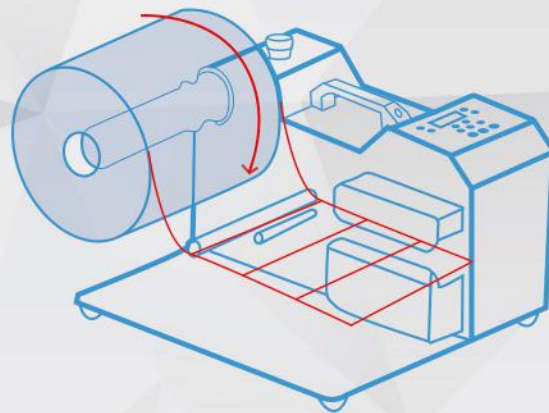
- 6.4 Guide the film between the roll guides then slide the film onto the air nozzle.



- 6.5 Guide the film along the air pipe.

NOTE:

- Resistance will be felt as the film passes over the blade.
- When the film is past the blade press and hold the "FILM IN/OUT" button.
- Release the "FILM IN/OUT" button when the film is past the end of the guards.



- 6.6 Setting the Meter Sensor.

Use the Meter Set Up / Down arrows to set the length (meters) of inflated film you require. The VENTUJ 60 will automatically stop when the length has been inflated.

7 ACCESSORIES REPLACEMENT BELT REPLACEMENT

7.1 Switch off the power supply and disconnect power cord.

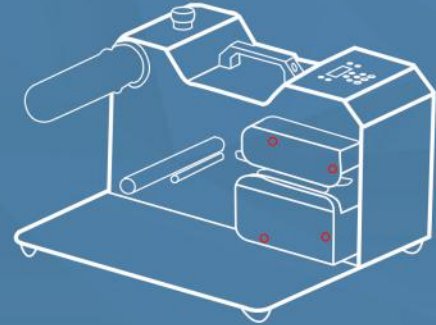
7.3 Unlock the red fastener.



7.4 Loosen the belt by pushing the black spring loaded roller inwards.



7.2 Remove the Top and Bottom blue Guard overs.



7.5 Remove and Replace the Top & Bottom belts.

7.6 Assemble in the reverse order.

8 ACCESSORIES REPLACEMENT BLADE REPLACEMENT

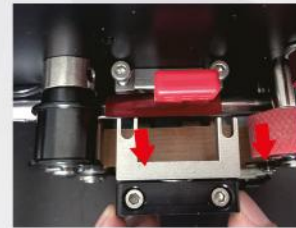
8.1 Switch off the power supply and disconnect power cord.

8.3 Loosen the 2x screws.



8.2 Remove the Top blue guard cover.

8.4 Slide and remove the locating block.



8.5 Remove the blade by lifting the rear of the blade then pulling upwards.

8.6 Install the replacement by sliding the front edge of the blade into the housing then firmly press down.



8.7 Install the locating block and Top Guard .

NO.	FAULT DESCRIPTION	SOLUTION 1	SOLUTION 2
9.1	P1 TS FAULT	Press "PAUSE/STOP" and re-start pressing the "START" button. If the VENTU 60 works normally, no further action is required.	If the warning remains, contact GAIA technical support for further assistance.
9.2	P2 FN FAULT	Press "PAUSE/STOP" and re-start pressing the "START" button. If the VENTU 60 works normally, no further action is required.	If the warning remains, contact GAIA technical support for further assistance.
9.1	P3 HT FAULT	Press "PAUSE/STOP" and re-start pressing the "START" button. If the VENTU 60 works normally, no further action is required.	If the warning remains, contact GAIA technical support for further assistance.

9

FAULT DESCRIPTIONS

NO.	FAULT DESCRIPTION	SOLUTION 1	SOLUTION 2
9.4	P4 NO FILM	Check the roll,if empty remove and replace the roll. Re-start by pressing the "START" button.If the VENTU 60 works normally, no further action is required.	If the warning remains,contact GAIA technical support for further assistance.
9.5	OVERHEATED	No action is required. The warning indicates the VENTU 60 heat belt temperature is exceeding the pre-set temperature range. The warning will disappear, and normal operation will commence once the temperature returns to the required range.	
9.6	HEATING WAITING	No action is required. The warning indicates the VENTU 60 heat belt temperature is below the pre-set temperature range. The warning will disappear, and normal operation will commence once the temperature returns to the required range.	

VENTU | 60

USER MANUAL

www.gaiaps.com

GAIA Packaging Solutions LTD

Unit Hall

Smyth Street

West Yorkshire

United Kingdom

WF11EP

Service Hotline

+44(0)800 292 2129